index | finishes

I
III - I\
IV
IV
IN
\
V
V
VI
VII
VIII-IX
IX
IX-X
X

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fabric treatments



Surface treatment, which delays the absorption of water based stains.

care symbols

M	74
12	\searrow

Do not wash with water



Wash with water. Maximum water temperature should not exceed the degrees indicated in the drawing



Do not dryclean



Dryclean



Do not bleach



Any bleach allowed



Do not tumble dry



Tumble dry at low temperature



Do not iron



Maximum ironing temperature 110° C



Maximum ironing temperature 150° C



Iron inside out. Maximum ironing temperature 110° C



Iron inside out. Maximum ironing temperature 150° C

acronyms | fabric fibres

CO cotton PU polyurethane

PL polyester PVC polyvinylchloride

wood types

solid wood

Obtained by cutting the tree log through a mechanic process. The aesthetic features and grain pattern depend on the wood essence. Solid wood is usually varnished (finishing process) and reproduces the typical essence shades.

veneers

Veneer is obtained by using thin sheets of wood with different thicknesses which are taken from the best quality tree logs. Veneer layers are usually glued to a support and then stained accordingly. Veneer increases the quality of the products and delivers an excellent aesthetic result.



melamine finishes - thermal structured surfaces

Obtained by gluing plain coloured or patterned sheets which are spread on the visible layer with melamine resins on a wooden grain panel (support). Melamine coated panels allow a great variety of aesthetic solutions, they are durable and have excellent stability and resistance to wear and tear.



wood types

laminated finishes

Obtained by pressure gluing various layers of fibrous material soaked in thermosetting resins and spread on the visible layer (plain coloured or patterned) with melamine resins. They are then glued on a wooden grain panel (support). Laminated panels allow a great variety of aesthetic solutions and have excellent stability, resistance to wear and tear, collisions, abrasion and humidity.

multilayer laminate tops (hpl)

This multilayer laminate is a 10 mm thick, self-supporting material formed with different layers of fibrous material absorbed with thermosetting resins and pressed together under high pressure. The external surface of the panel is a decorative laminate made with a base of thermosetting resins.



metals



glass options



mirrors







GMB BRONZE MIRROR

GMG GREY MIRROR

GMR

ceramic

laminated ceramic-glass

The ceramic-glass top is a self-holding product manufactured by coupling one ceramic plate (porcelain tile) to a floating glass thanks to a special process carried out in autoclave.

The ceramic plate thickness is 3 mm and is coupled with an 8 mm thick glass (for a total of 11 mm).

The porcelain tile is a ceramic material obtained using a mixture of stoneware composed by clay and valuable raw materials, which are mixed, body tinted, compacted whilst high pressure is applied and finally fired at 1200 °C

The porcelain tile working surface features exceptional performances in terms of scratch, impact, stain, thermal shock and chemical resistance. It is easy to clean and very hygienic because it does not absorb liquids and does not release harmful substances.

laminated ceramic-wood

The ceramic-wood top is obtained by applying a layer of ceramic (gres porcelain tile) onto a panel made of wooden particles with a special gluing technique. The porcelain tile is a ceramic material obtained using a mixture of stoneware composed by clay and valuable raw materials, which are mixed, body tinted, compacted whilst high pressure is applied and finally fired at 1200 °C.

The porcelain tile working surface features exceptional performances in terms of deep abrasion, stain, thermal shock and chemical resistance. It is easy to clean and very hygienic because it does not absorb liquids and does not release harmful substances.



P1C

CEMENT







P17C WHITE ALPI MARBLE





P25C TERRA DI POMPEI













P321 LEAD GREY

ARENARIA BROWN

SALT WHITE

OXIDE BLACK

plastic materials

transparent plastics



SMOKE GREY



TRANSPARENT



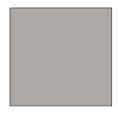
THYME GREEN



P55P SAFFRON YELLOW



tetrapak type



P66P SAND

In order to guarantee product durability, clean the plastic elements by using lukewarm water and mild soap only. Do not use ethyl alcohol or detergents that contain even small amounts of acetone, trichloroethylene or ammonia or solvents in general.

Do not use any universal degreaser. Do not use abrasive products.

matt finishes



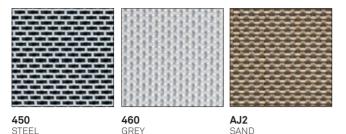
synthetic fabrics

Synthetic fabrics should be cleaned periodically in order to maintain their appearance and prevent build-up of dirt and contaminants.

Any stain, spills or soiling should be cleaned up promptly to prevent the possibility of permanent staining. Use soft soapy solutions or special cleaning products for washable synthetic fabrics to remove stains on the surface of the material. Remove only with a damp white cloth. Lacquers, strong cleaners or acetone cause immediate damage and contribute to the deterioration of the material. The use of such cleaners is at owner's risk. Certain clothing and accessory dyes

(such as those used on denim jeans) may migrate to lighter colours. This phenomenon is increased by humidity and temperature and is irreversible. Calligaris S.p.A. will not assume responsibility for dye transfer caused by external contaminants and possible permanent staining caused by this phenomenon.

Net





77% PVC - 23% PL gr/m² 560 Martindale >100.000 cicli/rubs - EN ISO 12947-2

Ekos 🚷





75% PVC - 22 PL% - 3% PU gr/m² 680 Martindale >50.000 cicli/rubs EN ISO 5470-2 Met.1

Harry 🕙





60% PVC - 40% PL gr/m² 550 Martindale >100.000 cicli/rubs - EN ISO 5470-2 Met.1

Skuba 🕢





84% PVC - 10% PL - 6% PU gr/m² 700 Martindale 50.000 cicli/rubs - EN ISO 5470-2 Met.1

* Clean by using lukewarm water and mild soap only.

Vintage 🕢

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VII



88% PVC - 9% PL - 3% PU gr/m² 600 Martindale 50.000 cicli/rubs EN ISO 5470-2 Met.1

fabrics

Cros 🚱



TAUPE



SLB **BLACK**

\bigcirc P \bigcirc \bigcirc

100% PL gr/m² 390 Martindale >100.000 cicli/rubs EN ISO 12947-2

Enil







ANTHRACITE GREY

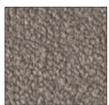
SYU TAUPE SAND

 \searrow \bigcirc \bigcirc \bigcirc \bigcirc

100% PL gr/m² 436 Martindale 80.000 cicli/rubs - EN ISO 12947-2

Etienne 🕙





SAND TAUPE





 30° P

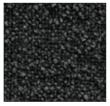


100% PL gr/m² 610 Martindale 75.000 cicli/rubs - EN ISO 12947-2

Rain 🚷





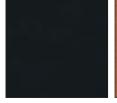


ANTHRACITE GREY

T2Q TAUPE SAND

100% PL gr/m² 490 Martindale >100.000 cicli/rubs - EN ISO 12947-2

regenerated leather | soft leather





COGNAC

regenerated leather

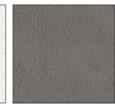
Regenerated leather is the result of the mixture of leather off-cuts (min 60%) and other natural materials. Regenerated leather is finished with the same procedure used for leather.

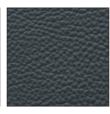
315

BLACK









soft leather

Leather comes from the finest part of the European ox skin (the core) cut in different thicknesses depending on the requests and then tanned. The external finish is obtained by using water based colours.

683 BLACK

705 OPTIC WHITE

D04 TAUPE

L16 GREY

Made To Order program

Category A



Harry 🕎







T3K

EBONY

SLATE GREY



TOBACCO

ASH GREY

 $\boxtimes \boxtimes \boxtimes \boxtimes \boxtimes$

60% PVC - 40% PL gr/m² 550 Martindale >100.000 cicli/rubs - EN ISO 5470-2 Met.1

SAND

ТЗН

S0A

DESERT

Vintage 🕙

T3J

S0B

TOBACCO

MUD BROWN









SOX

HEMP



88% PVC - 9% PL - 3% PU gr/m² 600 Martindale 50.000 cicli/rubs EN ISO 5470-2 Met.1

Category B



Cros 🕙











connubia

100% PL gr/m² 390 Martindale >100.000 cicli/rubs

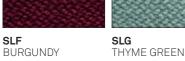
SKZ SAND

SLA TAUPE



SLE







FOREST GREEN



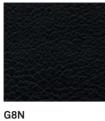


SYQ BLUE

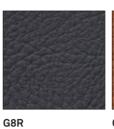
Category B

Ekos 🕙









GREY



COGNAC

75% PVC - 22 PL% - 3% PU gr/m² 680 Martindale >50.000 cicli/rubs EN ISO 5470-2 Met.1

Enil

G8K

WHITE











SYT SAND

BLACK

SYU TAUPE

TAUPE







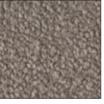
SYV SYW ANTHRACITE GREY FOREST GREEN

SYX OCEAN BLUE

Etienne 🕙









T3C SAND

T3D Taupe







T3E BLACK

T3F SAGE

T3G RUST BROWN



100% PL gr/m² 610 Martindale 75.000 cicli/rubs - EN ISO 12947-2

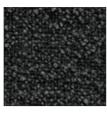
Category B



Rain 🕙









100% PL gr/m² 490 Martindale >100.000 cicli/rubs - EN ISO 12947-2



S0F

SAND

T2Q TAUPE

T2R ANTHRACITE GREY

Venice 🚷





SOIL BROWN



FOREST GREEN





.....

100% PL gr/m² 430 Martindale >100.000 cicli/rubs EN ISO 12947-2

Category F



soft leather

Leather comes from the finest part of the European ox skin (the core) cut in different thicknesses depending on the requests and then tanned. The external finish is obtained by using water based colours.



index | finishes

key and general information	XII
wood types	XIV
metal aluminium	XIV
ceramic	XIV
plastic materials	X\
fabrics	X\
washable synthetic fabrics	XV

symbols | materials



water and stain repellent

Material suitable for outdoor use with treatment that prevents the penetration of water-based stains.



water and stain resistant

Material suitable for outdoor use with a treatment that delays the absorption of water-based stains.



sun and uv resistant

Material suitable for outdoor use, resistant to fading and color degradation effects.



mold and mildew resistant

Material suitable for outdoor use resistant to mold and mildew.



easy care

Material suitable for outdoor use and easily washable with water only and common household non aggressive detergents.

care symbols



Do not wash with water



Wash with water. Maximum water temperature should not exceed the degrees indicated in the drawing



Do not dryclean



Any bleach allowed



Do not bleach





Do not iron



Maximum ironing temperature 110° C



Do not tumble dry



Do not iron

acronyms | fabric fibres

PL polyester

PP polypropylene

PVC polyvinylchloride

wood types

multilayer laminate tops (hpl)

HPL (High Pressure Laminate) is a self-supporting material, with a 10 mm thick black visible edge. It's resistant to abrasion, bumps, scratches and common solvents and to the outdoors. It 's antibacterial and, therefore, suitable for contact with food, moreover, it's easy to clean with common household detergents.

















P421 BLACK

P510 SLATE GREY

MATT OPTIC WHITE

P9BW **BLACK**

metal | aluminium

metal

Steel is a material with good strength and workability. Special cataphoresis and powder or liquid coating treatments, tested to minimize the effect of external agents, make it suitable for outdoor use.

aluminium

Aluminium is a light material with good mechanical properties. Special cataphoresis and powder or liquid coating treatments make it suitable for outdoor use.















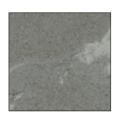
P15 MATT BLACK

P8L MATT THYME GREEN

P94 MATT OPTIC WHITE

ceramic

12 mm thick self supporting material made with the IN-SIDE technology. The main feature is the material and aesthetic continuity between edge and surface. It's bump, stain and scratch resistant. Ceramic versatility, ensures that surfaces retain their specifications even when exposed to heat, frost and UV rays. It's a completely natural product, compatible with food substances and does not allow the onset of mold.













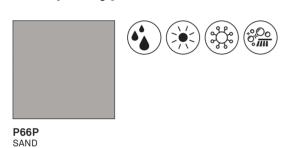
P21C PIASENTINA GREY

plastic materials

Polypropylene is a thermoplastic polymer characterized by a good breaking load, a good thermal and abrasion resistance. Its formulation allows it to reduce the negative effects of the combined action of external agents such as water, light, etc. Material suitable for outdoor use.



tetrapak type



washable synthetic fabrics

Tortuga

Braid made of woven polypropylene yarn with internal reinforcement core. Designed for the outdoors it's UV rays and abrasion resistant, does not fear mold and mildew. Most of the dirt and stains can be cleaned if treated promptly. Material suitable for outdoor use.













Martindale 40.000 cicli/rubs - EN ISO 12947-2

fabrics



Sunbrella® fabrics

Water-repellent and stain-resistant fabrics made from mass-dyed acrylic yarn.

They are resistant to the effects of fading and degradation of sunlight and UV rays. They are designed to withstand mold and mildew and can be easily and safely washed even using bleach. Material suitable for outdoor use.



sun and uv resistant

Traditional dyeing processes leave the color only on the fiber surface, so they easily fade. Sunbrella® fibers are saturated up to the core with UV stable pigments, making the fabrics resistant to the effects of fading and degradation of sunlight. Material suitable for outdoor use



mold e mildew resistant

Sunbrella® fabrics are designed to withstand mold and mildew. Should mold and mildew form due to exposure to dirt, all fabrics can be easily and safely washed even with bleach. Material suitable for outdoor use.



easy care

Material suitable for outdoor use and easily washable with water only and common household detergents. Thanks to the peculiarity of the yarn these fabrics can be cleaned even using bleach.



water and stain repellent

Sunbrella® fabrics are made by combining the highest levels of design and performance preventing the penetration of water-based stains. Material suitable for outdoor use.

Cook









100% Sunbrella[®] Acrlylic gr/m² 275 Martindale 22.000 cicli/rubs - EN ISO 12947-2

 $\bigvee_{30^{\circ}}\bigvee$ \bigvee \bigwedge \bigcirc \bigcirc

SPS SAND SPT LEMON YELLOW SPU THYME GREEN



Modello certificato Forest Stewardship Council® Forest Stewardship Council® certified Model

Richiedi i prodotti certificati FSC® Ask for FSC® certified products

COMPANY WITH
MANAGEMENT SYSTEM
CERTIFIED BY DNV
ISO 9001 - ISO 14001

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2005 of the Consumer's Code and nr. 101 of article "Rules for procedures" dated 08 February 1997.

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